HYDROGEN (<=5.7%) in NITROGEN
Safety Data Sheet

1. IDENTIFICATION

Product identifier
Product Name HYDROGEN (<=5.7%) in NITROGEN

Other means of identification
Safety data sheet number LIND-M0094
UN/ID no. UN1956
Trade name FORMIER 5

Recommended use of the chemical and restrictions on use
Recommended Use Industrial and professional use.
Uses advised against Consumer use

Details of the supplier of the safety data sheet
Linde Gas North America LLC - Linde Merchant Production Inc. - Linde LLC
200 Somerset Corporate Blvd, Suite 7000
Bridgewater, NJ 08807
Phone: 908-464-8100
www.lindeus.com

Linde Gas Puerto Rico, Inc.
Road 869, Km 1.8
Barrio Palmas, Catano, PR 00962
Phone: 787-641-7445
www.pr.lindegas.com

Linde Canada Limited
3860 Chedworth Way
Mississauga, Ontario L5R 0A2
Phone: 905-501-2500/905-501-1700
www.lindecanada.com

* May include subsidiaries or affiliate companies/ divisions.

For additional product information contact your local customer service.

Emergency telephone number
Company Phone Number +1 800-232-4726 (Linde National Operations Center, US) 905-501-0802 (Canada)
CHEMTREC: 1-800-424-9300 (North America) +1-703-527-3887 (International)
2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

<table>
<thead>
<tr>
<th>Gases under pressure</th>
<th>Compressed gas</th>
</tr>
</thead>
<tbody>
<tr>
<td>Simple asphyxiants</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Label elements

Signal word
Warning

Hazard Statements
Contains gas under pressure; may explode if heated
May displace oxygen and cause rapid suffocation

Precautionary Statements - Prevention
Do not handle until all safety precautions have been read and understood
Use and store only outdoors or in a well ventilated place
Use a backflow preventive device in piping
Use only with equipment rated for cylinder pressure
Close valve after each use and when empty

Precautionary Statements - Response
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical attention/advice.

Precautionary Statements - Storage
Protect from sunlight when ambient temperature exceeds 52°C/125°F

Hazards not otherwise classified (HNOC)
Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Volume %</th>
<th>Chemical Formula</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitrogen</td>
<td>7727-37-9</td>
<td>60 - 100</td>
<td>N₂</td>
</tr>
<tr>
<td>Hydrogen</td>
<td>1333-74-0</td>
<td>&lt;5.7</td>
<td>H₂</td>
</tr>
</tbody>
</table>

Composition covers range of mixtures that fall within the same hazard classifications.

4. FIRST AID MEASURES
Description of first aid measures

General advice  
Show this safety data sheet to the doctor in attendance.

Inhalation  
Remove to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Skin contact  
None under normal use. Get medical attention if symptoms occur.

Eye contact  
None under normal use. Get medical attention if symptoms occur.

Ingestion  
Not an expected route of exposure.

Self-protection of the first aider  
RESCUE PERSONNEL SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS.

Most important symptoms and effects, both acute and delayed

Symptoms  
Simple asphyxiant. May cause suffocation by displacing the oxygen in the air. Exposure to oxygen-deficient atmosphere (<19.5%) may cause dizziness, drowsiness, nausea, vomiting, excess salivation, diminished mental alertness, loss of consciousness and death. Exposure to atmospheres containing 8-10% or less oxygen will bring about unconsciousness without warning and so quickly that the individuals cannot help or protect themselves. Lack of sufficient oxygen may cause serious injury or death.

Indication of any immediate medical attention and special treatment needed

Note to physicians  
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media  
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific extinguishing methods  
Continue to cool fire exposed cylinders until flames are extinguished. Damaged cylinders should be handled only by specialists.

Specific hazards arising from the chemical  
Non-flammable gas. Cylinders may rupture under extreme heat.

Protective equipment and precautions for firefighters  
As in any fire, wear self-contained breathing apparatus pressure-demand, NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions  
Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Monitor oxygen level. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.

Environmental precautions

Environmental precautions  
Prevent spreading of vapors through sewers, ventilation systems and confined areas.

Methods and material for containment and cleaning up

Methods for containment  
Stop the flow of gas or remove cylinder to outdoor location if this can be done without risk. If leak is
in container or container valve, contact the appropriate emergency telephone number in Section 1 or call your closest Linde location.

Methods for cleaning up

Return cylinder to Linde or an authorized distributor.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Protect cylinders from physical damage; do not drag, roll, slide or drop. When moving cylinders, even for short distance, use a cart designed to transport cylinders. Never attempt to lift a cylinder by its valve protection cap. Use an adjustable strap wrench to remove over-tight or rusted caps. Never insert an object (e.g. wrench, screw driver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing leak to occur. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Never attempt to refill a compressed gas cylinder without the owner's written consent. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. Close valve after each use and when empty.

Never put cylinders into trunks of cars or unventilated areas of passenger vehicles. Use a backflow preventive device in piping. Use only with adequate ventilation. Use only with equipment rated for cylinder pressure. Ensure the complete gas system has been checked for leaks before use.

Only experienced and properly instructed persons should handle gases under pressure. Always store and handle compressed gas cylinders in accordance with Compressed Gas Association, pamphlet CGA-P1, Safe Handling of Compressed Gases in Containers.

For additional recommendations consult Compressed Gas Association's (CGA) Safety Bulletin SB-2, Oxygen-Deficient Atmospheres.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Store in cool, dry, well-ventilated area of non-combustible construction away from heavily trafficked areas and emergency exits. Keep at temperatures below 52°C / 125°F. Cylinders should be stored upright with valve protection cap in place and firmly secured to prevent falling. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders from being stored for excessive periods of time. Stored containers should be periodically checked for general condition and leakage.

Incompatible materials

None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering Controls

Local exhaust ventilation to prevent accumulation of high concentrations and maintain air-oxygen levels at or above 19.5%. Oxygen detectors should be used when asphyxiating gases may be released. Systems under pressure should be regularly checked for leakages.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin and body protection

Work gloves and safety shoes are recommended when handling cylinders.
Respiratory protection  Use positive pressure airline respirator with escape cylinder or self contained breathing apparatus for oxygen-deficient atmospheres (<19.5%).

General Hygiene Considerations  Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Compressed gas</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Colorless.</td>
</tr>
<tr>
<td>Odor</td>
<td>Odorless.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No information available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No data available</td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Molecular weight</th>
<th>Boiling point</th>
<th>Vapor Pressure</th>
<th>Vapor density (air =1)</th>
<th>Gas Density kg/ m³@ 20°C</th>
<th>Critical Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitrogen</td>
<td>28.01</td>
<td>-196 °C</td>
<td>Above critical temperature</td>
<td>0.97</td>
<td>1.153</td>
<td>-146.9 °C</td>
</tr>
<tr>
<td>Hydrogen</td>
<td>1.00</td>
<td>-252.8 °C</td>
<td>Above critical temperature</td>
<td>0.07</td>
<td>0.083</td>
<td>-240 °C</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity  Not reactive under normal conditions

Chemical stability  Stable under normal conditions.

Explosion data  
- Sensitivity to Mechanical Impact  None.
- Sensitivity to Static Discharge  None.

Possibility of Hazardous Reactions  None under normal processing.

Conditions to avoid  None under recommended storage and handling conditions (see Section 7).

Incompatible materials  None known.
**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

**Inhalation**
Product is a simple asphyxiant.

**Skin contact**
No data available.

**Eye contact**
No data available.

**Ingestion**
Not an expected route of exposure.

**Information on toxicological effects**

**Symptoms**
Simple asphyxiant. May cause suffocation by displacing the oxygen in the air. Exposure to oxygen-deficient atmosphere (<=18%) may cause dizziness, drowsiness, nausea, vomiting, excess salivation, diminished mental alertness, loss of consciousness and death. Exposure to atmospheres containing 8-10% or less oxygen will bring about unconsciousness without warning and so quickly that the individuals cannot help or protect themselves. Lack of sufficient oxygen may cause serious injury or death.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Irritation**
Not classified.

**Sensitization**
Not classified.

**Germ cell mutagenicity**
Not classified.

**Carcinogenicity**
This product does not contain any carcinogens or potential carcinogens listed by OSHA, IARC or NTP.

**Reproductive toxicity**
Not classified.

**STOT - single exposure**
Not classified.

**STOT - repeated exposure**
Not classified.

**Chronic toxicity**
None known.

**Aspiration hazard**
Not applicable.

**Numerical measures of toxicity**

**Component Level Information:**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
<th>Inhalation LC50 (CGA P-20)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen</td>
<td>-</td>
<td>-</td>
<td>&gt;15000 ppm (Rat) 1 h</td>
<td>-</td>
</tr>
</tbody>
</table>

**Product Information**

<table>
<thead>
<tr>
<th></th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50</td>
<td>No information available</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Dermal LD50</td>
<td>No information available</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Inhalation LC50</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**
No known acute aquatic toxicity.

**Persistence and degradability**
Not applicable.

**Bioaccumulation**
No information available
13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes
Do not attempt to dispose of residual waste or unused quantities. Return in the shipping container PROPERLY LABELED WITH ANY VALVE OUTLET PLUGS OR CAPS SECURED AND VALVE PROTECTION CAP IN PLACE to Linde for proper disposal.

14. TRANSPORT INFORMATION

DOT
UN/ID no. UN1956
Proper shipping name Compressed gas, n.o.s.
Hazard Class 2.2
Description UN1956, Compressed gas, n.o.s.(Hydrogen, Nitrogen), 2.2
Emergency Response Guide Number 126

TDG
UN/ID no. UN1956
Proper shipping name Compressed gas, n.o.s.
Hazard Class 2.2
Description UN1956, Compressed gas, n.o.s.(Hydrogen,Nitrogen), 2.2

MEX
UN/ID no. UN1956
Proper shipping name Compressed gas, n.o.s.
Hazard Class 2.2
Description UN1956, Compressed gas, n.o.s.(Hydrogen, Nitrogen), 2.2

IATA
UN/ID no. UN1956
Proper shipping name Compressed gas, n.o.s.
Hazard Class 2.2
ERG Code 2L
Description UN1956, Compressed gas, n.o.s.(Hydrogen, Nitrogen), 2.2

IMDG
UN/ID no. UN1956
Proper shipping name Compressed gas, n.o.s.
Hazard Class 2.2
EmS-No. F-C, S-V
Special Provisions 274
Description UN1956, Compressed gas, n.o.s. (Hydrogen, Nitrogen), 2.2

ADR
UN/ID no. UN1956
Proper shipping name Compressed gas, n.o.s.
Hazard Class 2.2
Classification code 1A
Tunnel restriction code (E)
Special Provisions 274, 655
Description UN1956, Compressed gas, n.o.s. (Hydrogen, Nitrogen), 2.2, (E)
Labels 2.2

15. REGULATORY INFORMATION
International Inventories

TSCA: Complies
DSL/ NDSL: Complies
EINECS/ ELINCS: Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Fire Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Risk and Process Safety Management Programs
This material, as supplied, contains one or more regulated substances with specified thresholds under 40 CFR Part 68 or regulated as a highly hazardous chemical pursuant to the 29 CFR Part 1910.110 with specified thresholds:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>U.S. - CAA (Clean Air Act) - Accidental Release Prevention - Toxic Substances</th>
<th>U.S. - CAA (Clean Air Act) - Accidental Release Prevention - Flammable Substances</th>
<th>U.S. - OSHA - Process Safety Management - Highly Hazardous Chemicals</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen</td>
<td></td>
<td>10000 lbs</td>
<td></td>
</tr>
</tbody>
</table>

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitrogen</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>7727-37-9</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydrogen</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1333-74-0</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical and Chemical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>Simple asphyxiating</td>
</tr>
</tbody>
</table>

Note: Ratings were assigned in accordance with Compressed Gas Association (CGA) guidelines as published in CGA Pamphlet P-19-2009, CGA Recommended Hazard Ratings for Compressed Gases, 3rd Edition.

Issue Date: 22-Apr-2015
Revision Date: 13-Jul-2016
Revision Note: SDS sections updated; 1

General Disclaimer
For terms and conditions, including limitation of liability, please refer to the purchase agreement in effect between Linde LLC, Linde Merchant Production, Inc. or Linde Gas North America LLC (or any of their affiliates and subsidiaries) and the purchaser.

DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES
Although reasonable care has been taken in the preparation of this document, we extend no warranties and make no representations as to the accuracy or completeness of the information contained herein, and assume no responsibility regarding the suitability of this information for the user’s intended purposes or for the consequences of its use. Each individual should make a determination as to the suitability of the information for their particular purpose(s).

End of Safety Data Sheet